A 3D scanning primer

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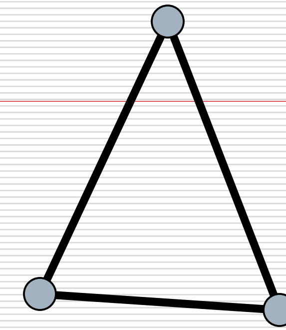
Digital Models...



... of *real* objects.

You have seen lots of them.
Digital representation of the surface of an object trough the use of a triangular mesh

We will discuss models that *faithfully* represent objects that exist in reality, generated using 3D scanning

What is 3D scanning ?

3D scanning

3D scanning is not a technology, but a *family* of technologies (and a quite large one)

In all its incarnation, it is a form of **automatic measurement of geometric properties** of objects.

The produced digital model is formed by geometric information that have been measured and have a **metric** quality.
It may be imprecise and incomplete, but still has all the characteristics of a measurement result

The long and winding road

Unfortunately

3D scanning is not, as 2D scanning is, a “single button” operation… Things are slowly changing, but still, some skill and work is needed to turn raw data into usable 3D models.

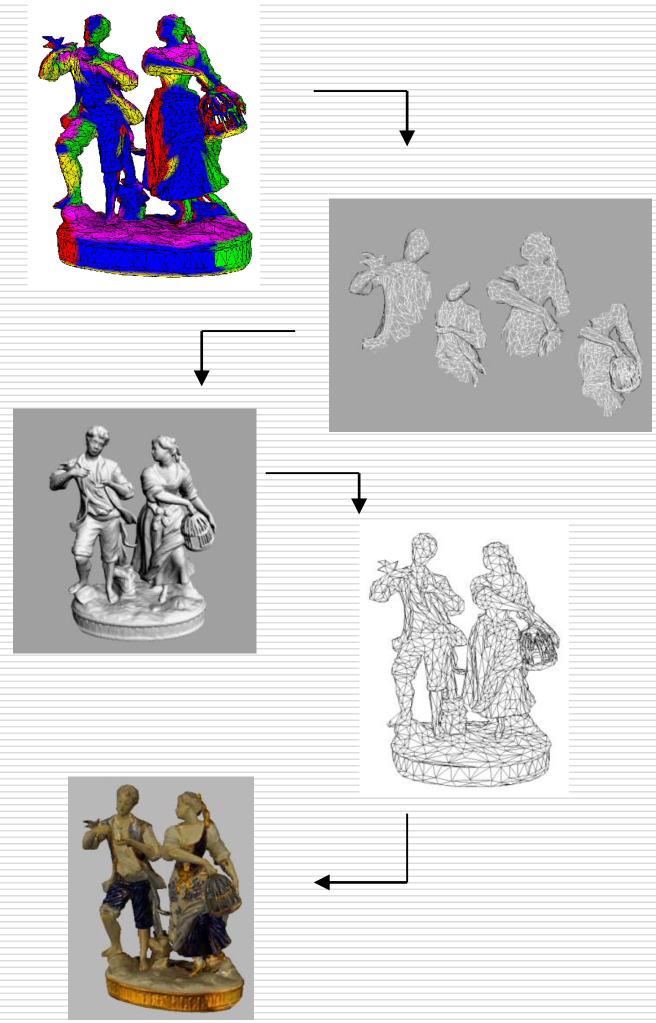
Measuring 3D information is just *a step* in the process of creating a 3D model.

This process generally goes under the name of

3D Scanning Pipeline

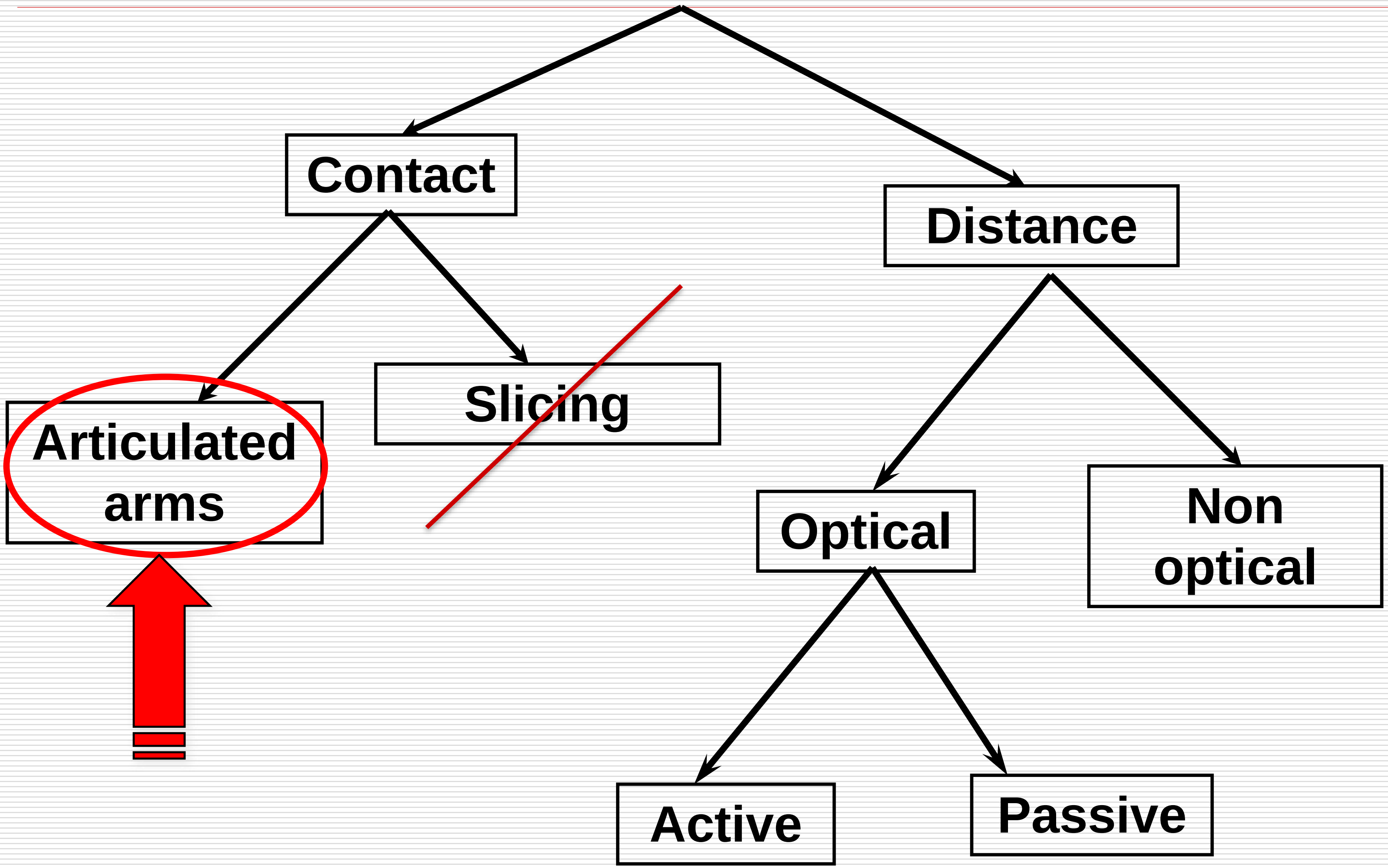
3D Scanning Pipeline

- *[**Acquisition planning**]*
- **Acquisition** of multiple range maps
- Range map **filtering**
- **Registration** of range maps
- **Merging** of range maps
- Mesh **Editing**
- **Capturing/Integration** of **appearance** (color acquisition, registration, mapping on surface, color visualization)
- [***Archival** and data conversion*]



Measurement

3D scanning: a taxonomy



Articulated arm

The probing point has a known position in every moment, thanks to the angle sensor at joints

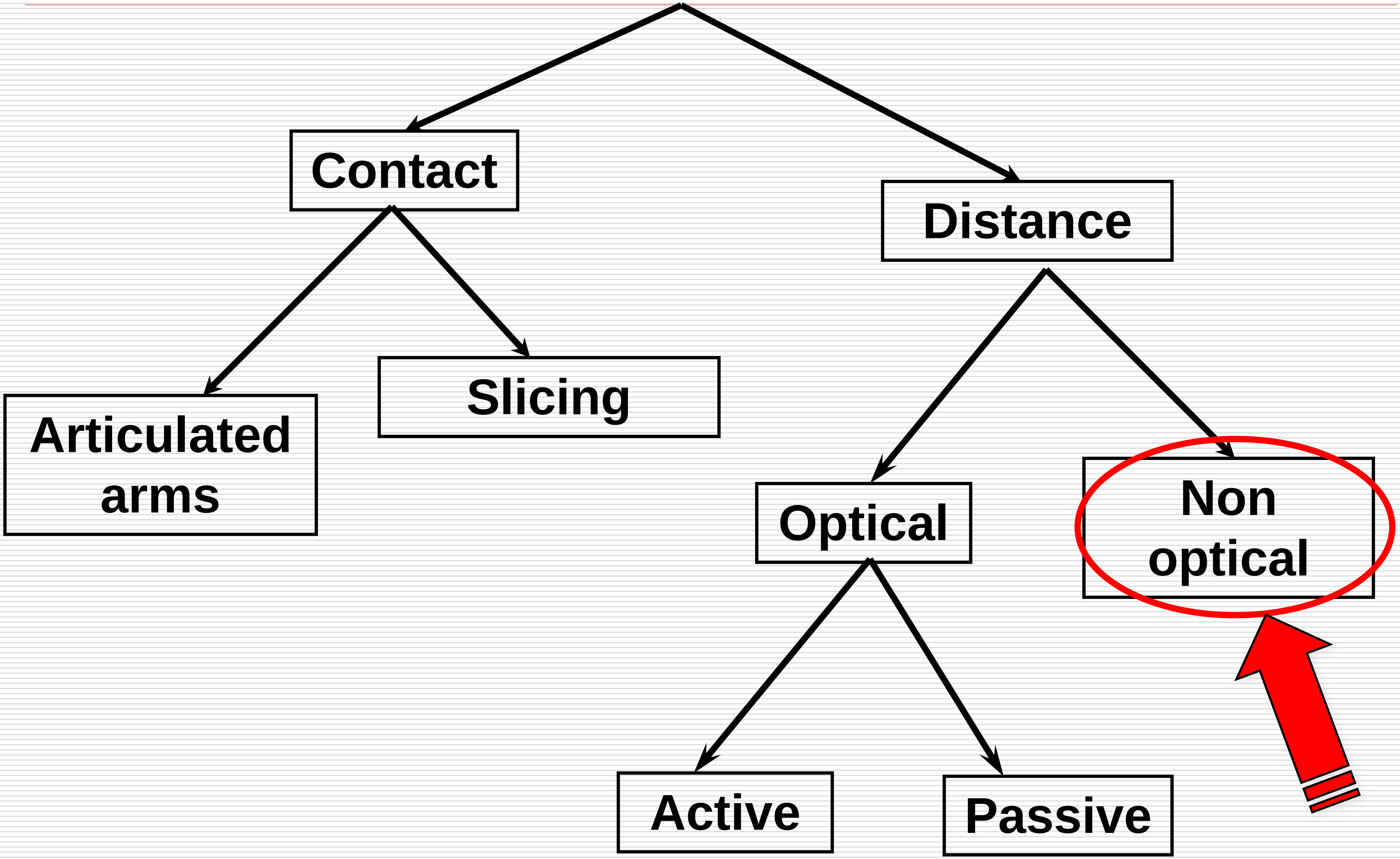
Object is “probed” in various points, generating a grid that wll use as a guide for modeling

Very “manual” method, still with lot of artistic influence

Industrial sensors:

The arm is autonomous and touches the surface using a predefined, regular, grid. Precisions in the order of microns

3D scanning: a taxonomy



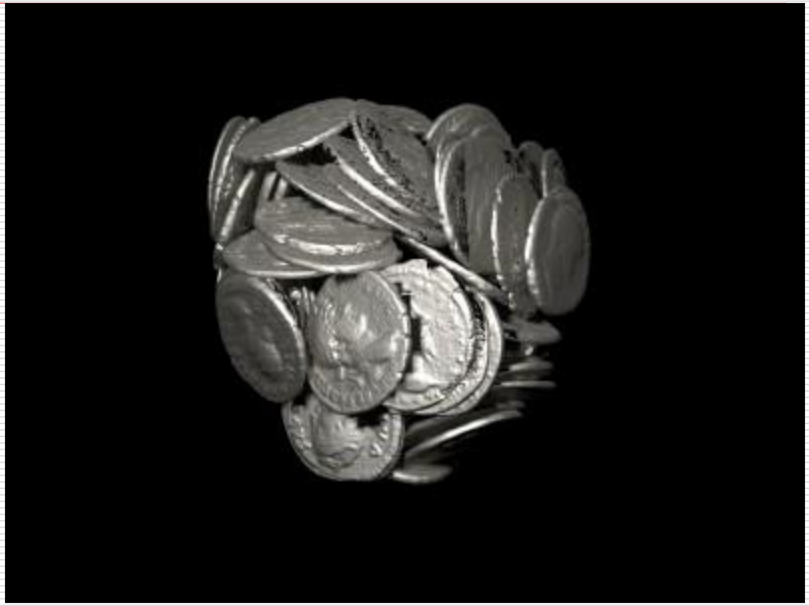
Volumetric acquisition

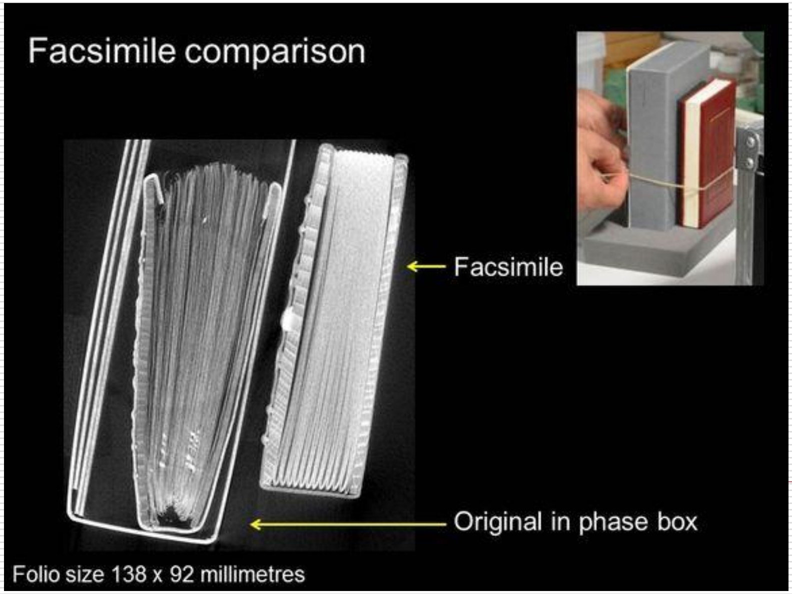
Positron Emission Tomography (**PET**)
Computerized Axial Tomography (**CAT**)
Magnetic Resonance (**RM**)

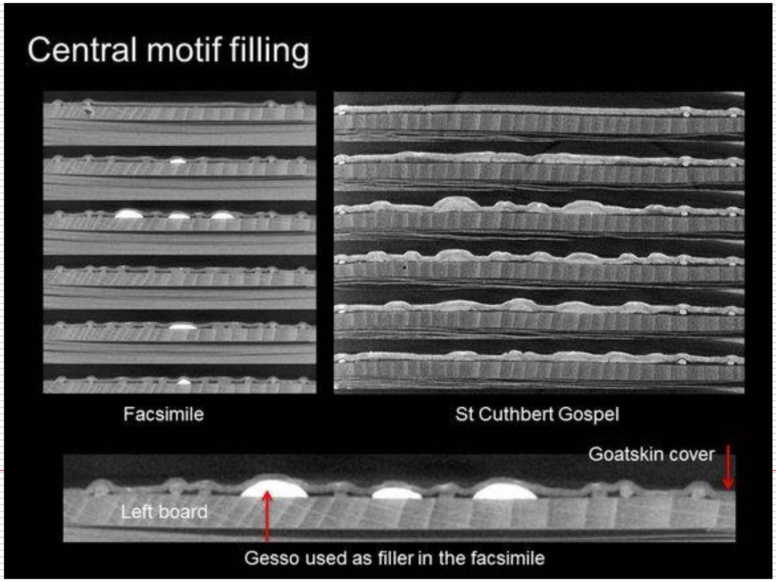
Used in medical field for analysis, they return a value of density for every point in the object space

well… it is not really 3D scanning… but have been used for cultural heritage too

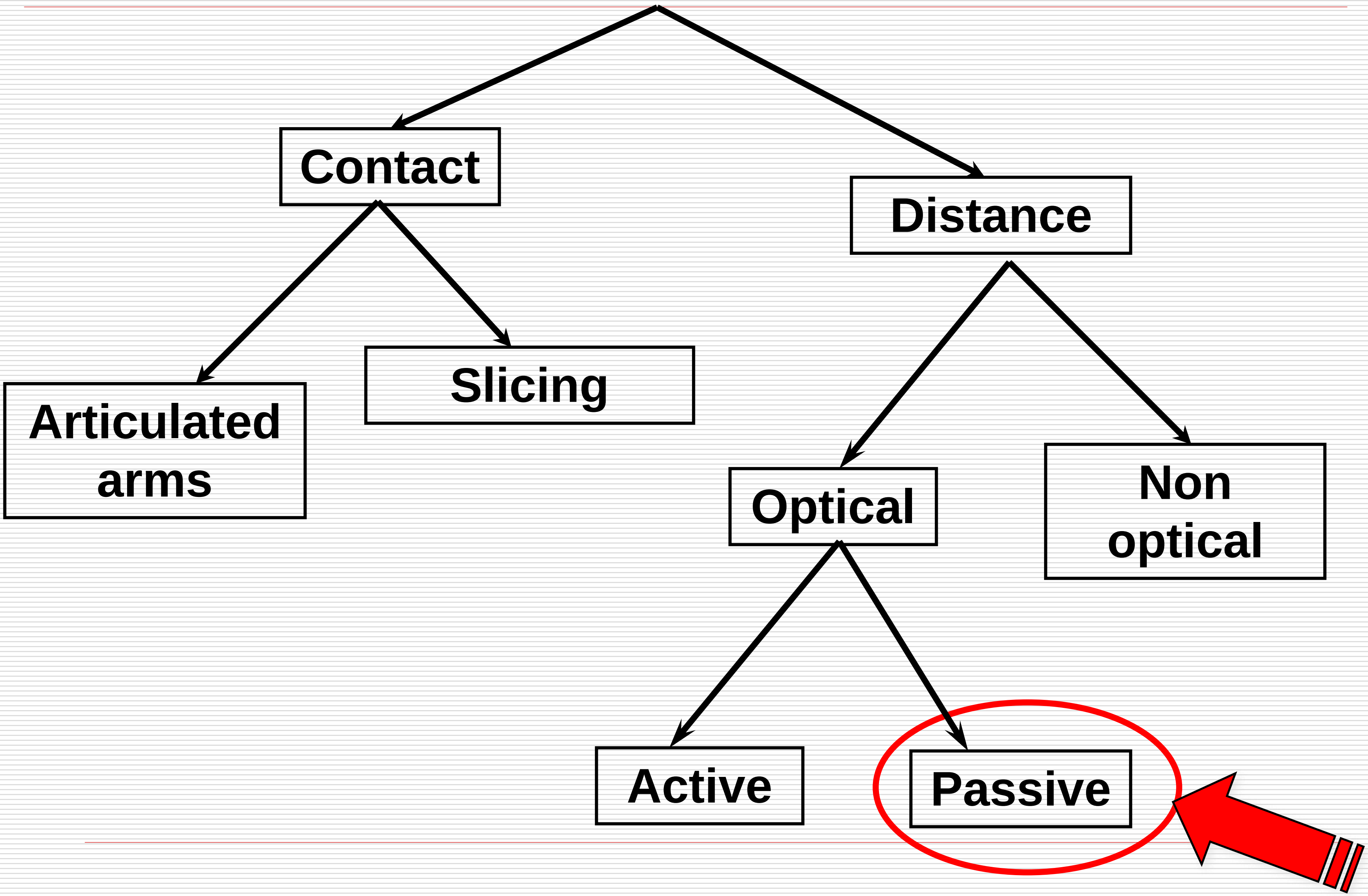
Volumetric acquisition







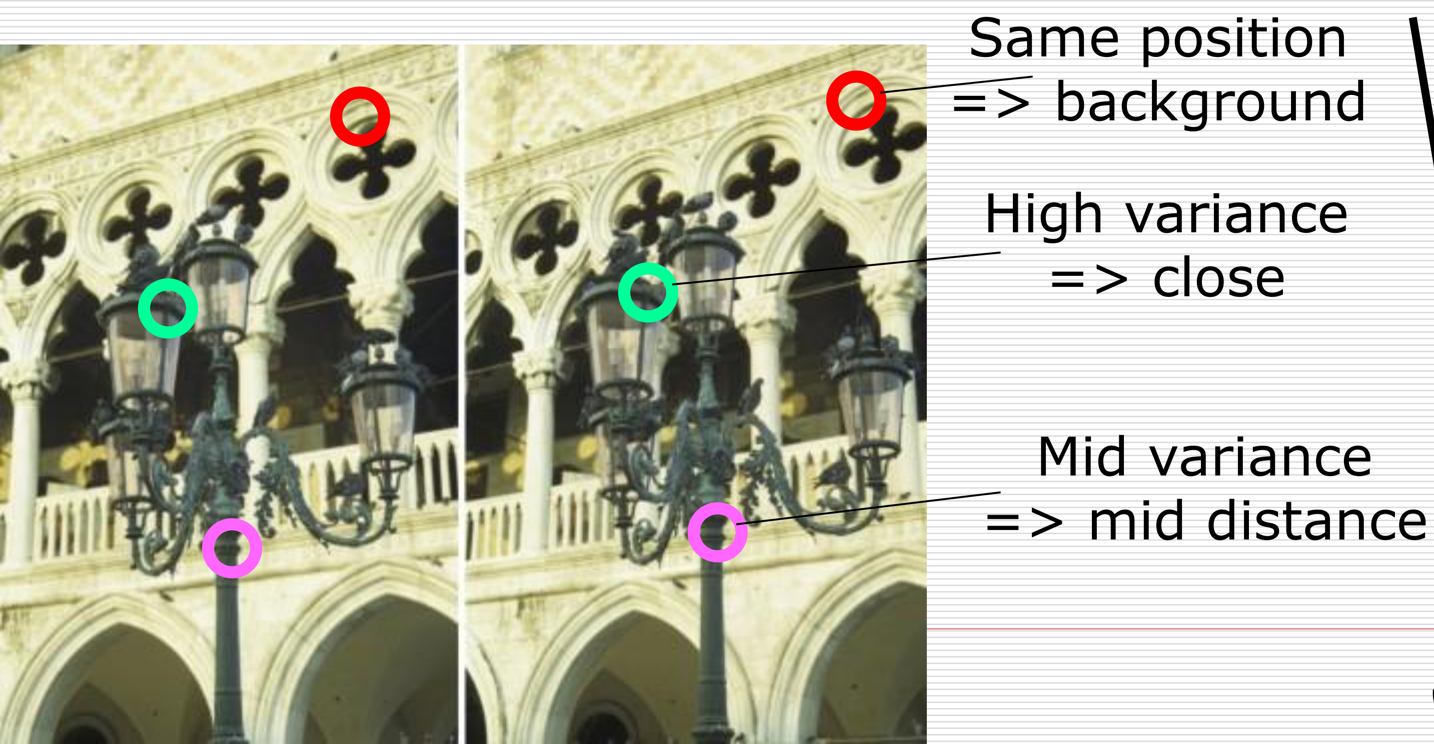
3D scanning: a taxonomy

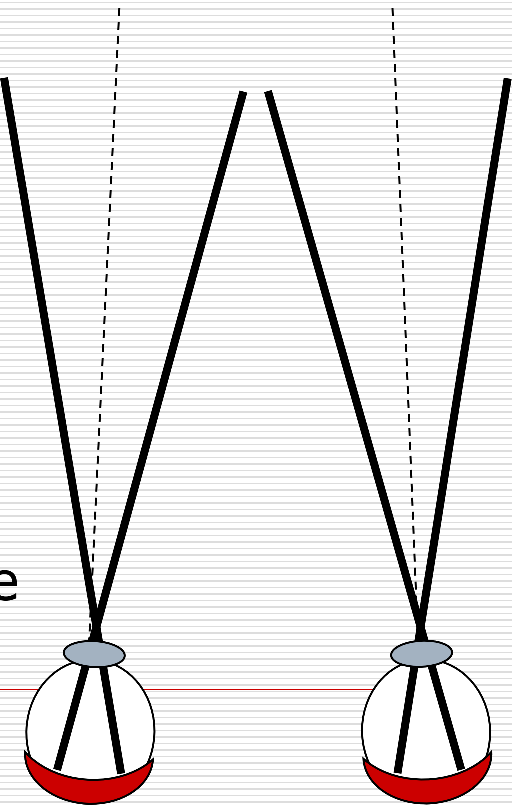


Shape from Stereo

Based on the same principle of human stereo vision: two sensors that perceive the world from slightly different position. From parallax it is possible to obtain a depth for each visible point

Our brain does this in automatic… A machine can be programmed to do the same



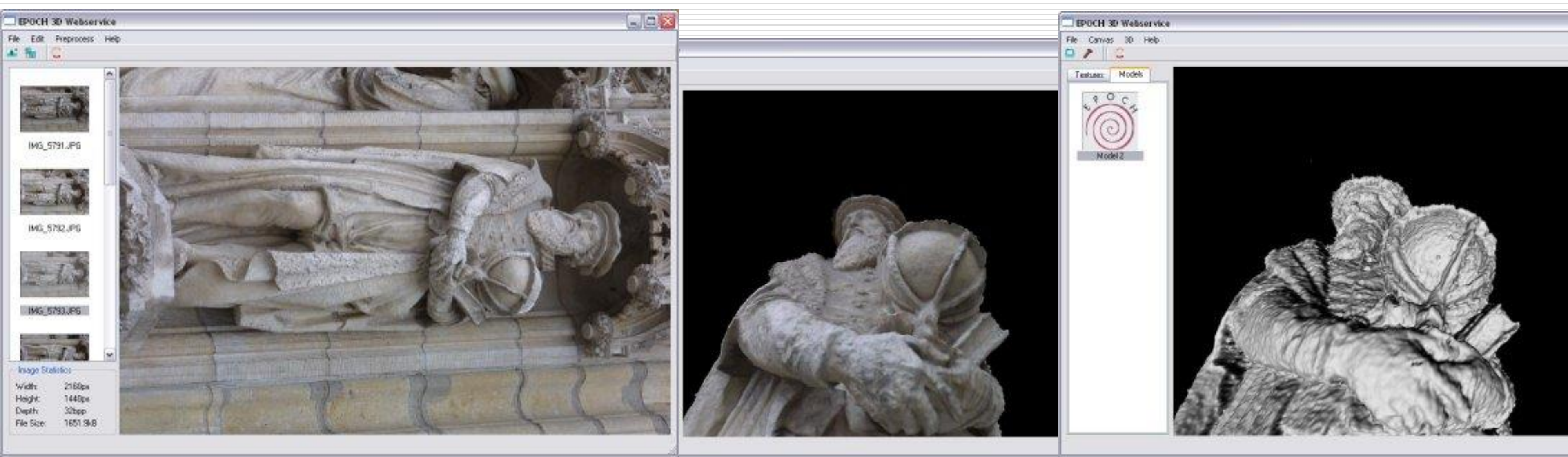


Multi image

From two to many… the PC can exploit multi-view parallax, and determine the geometry of the framed object.

All of this, fully automatically !!!

Started as a research trend some years ago in Computer Vision, now it is a solid technology.



The new trend

In the past 3-4 years, from zero to hero... Now is one of the most used digitization technologies in the CH field, under many names

- Multiview stereo
- Dense stereo match
- 3D from photos
- Dense Photogrammetry

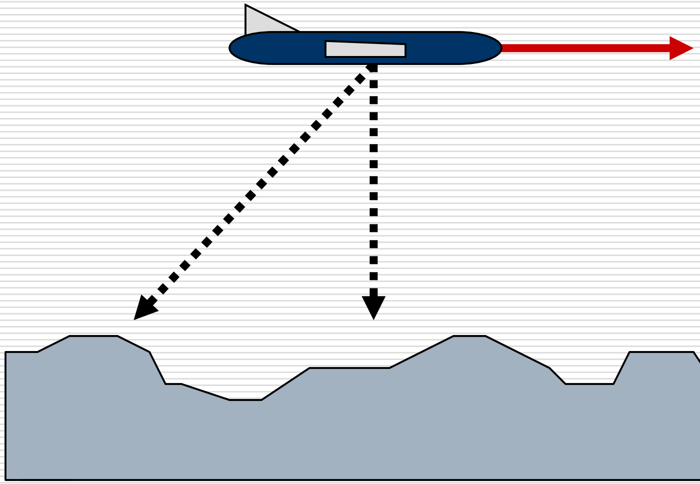
Many different tools, all uses the same basic technique.

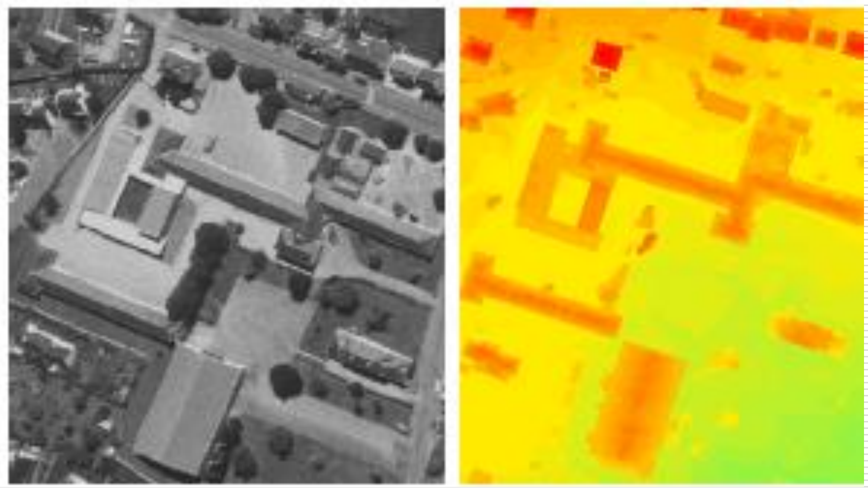
We will spend at least one day on this...

Aerial / Satellite

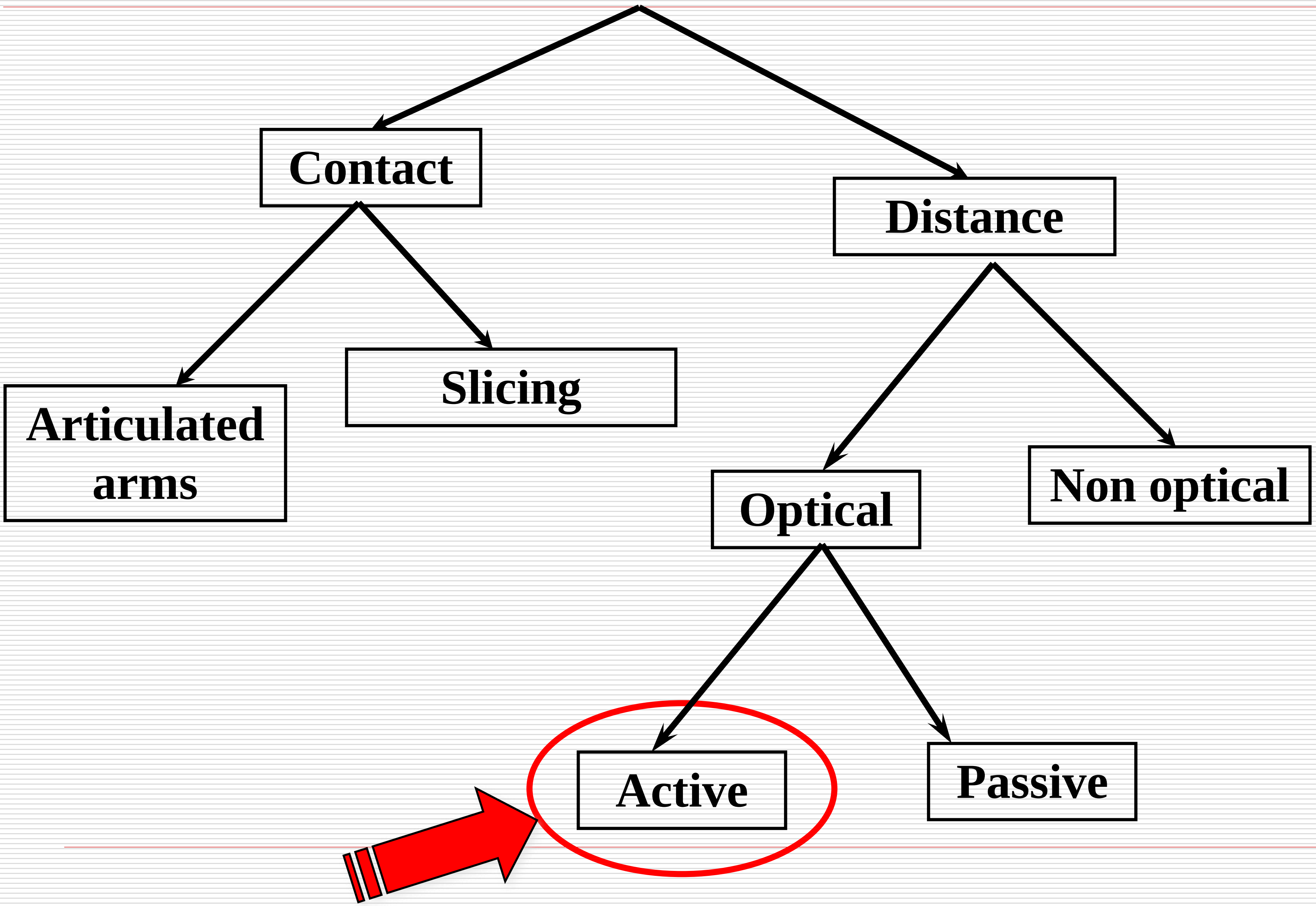
Same principle, disparity comes from different view directions and/or the movement of the plane, features are isolated and matched to generate a depth map… Same strategy is used also from satellites

Now, with drones, everyone is using the above mentioned 3D from photos methods





3D scanning: a taxonomy



Key terms

When comparing scanning devices, you have to take into account several key terms, that help you in understanding strong and weak points of devices:

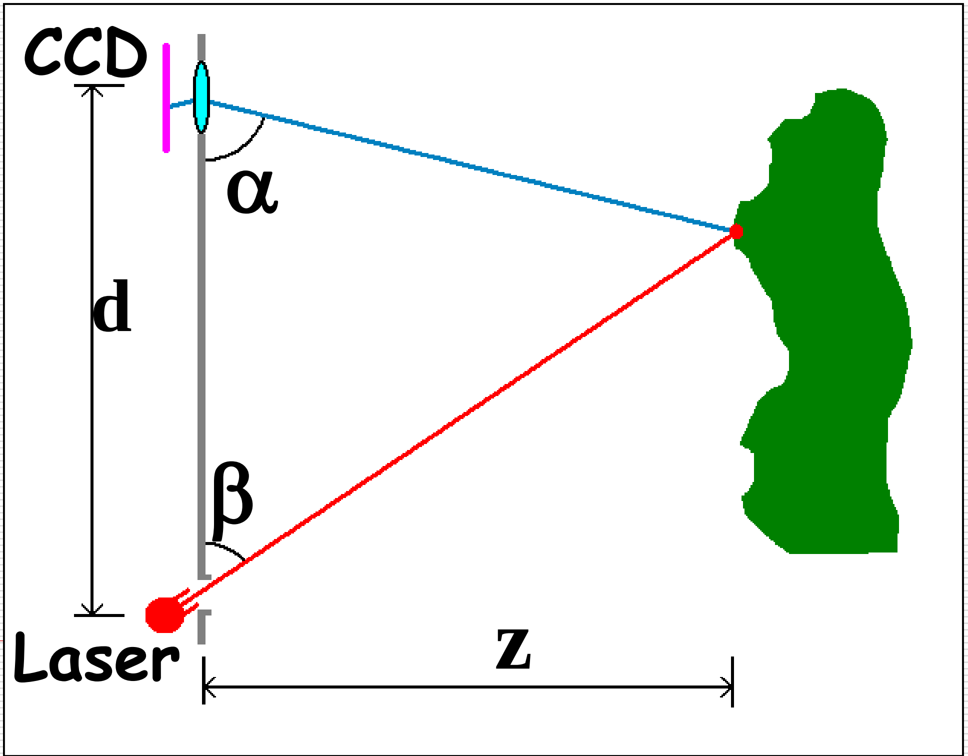
- Accuracy: what is the (limit) error in measuring a point?
- Speed: how many points are acquired, and in how much time?
- Single shot / Continuous acquisition
- Resolution: how many points
- Working distance
- Cost!

Triangulation

A light is projected on the surface and its reflection is read back by a sensor… Using trigonometric calculation it is simple to recover the 3d position of the illuminated points

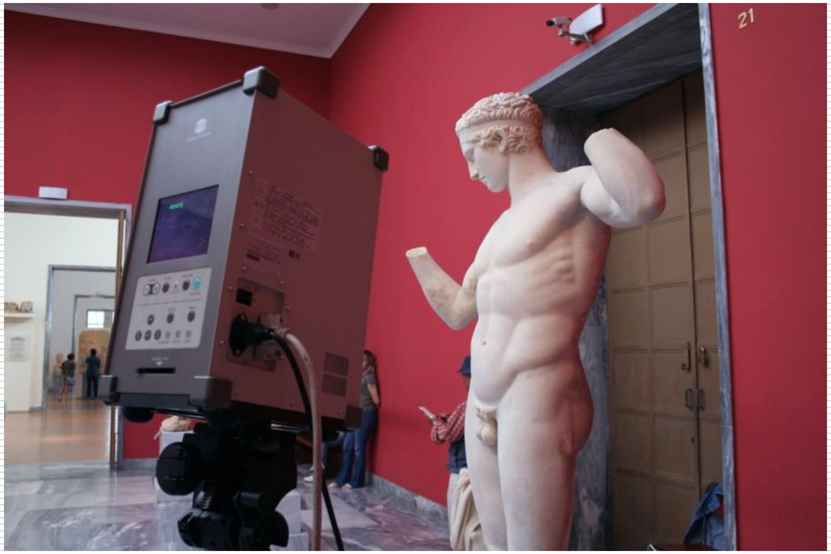
The geometric principle is the simplest possible! The real problem, to obtain precision, is to carefully calibrate each component

Knowing the emission and reception angle, and using the distance between the emitter and the sensor, the distance of each sampled point is calculated



Minolta Vivid 910

- A commercial scanner, with high precision (0.2-0.3mm), but high cost (>30K euros).
- A laser line is swept over the object: 300K points are measured in 2.5 seconds.



Accuracy: 0.3 mm

Cost: 15k Euro (only 2nd hand)

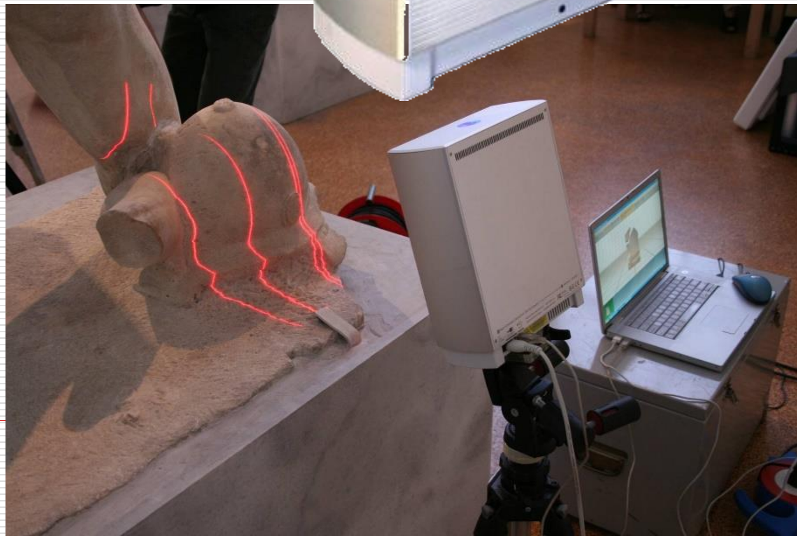
A cheap scanner: NextEngine

Entry-level 3D scanner, simple and cheap. Good quality/price ratio. Ideal to investigate the possible use of this technology in a laboratory/museum/superintendence

Pro:
- Small price (around 2k Euros)
- Good resolution and result coherence.
- Highly portable (small and lightweight)

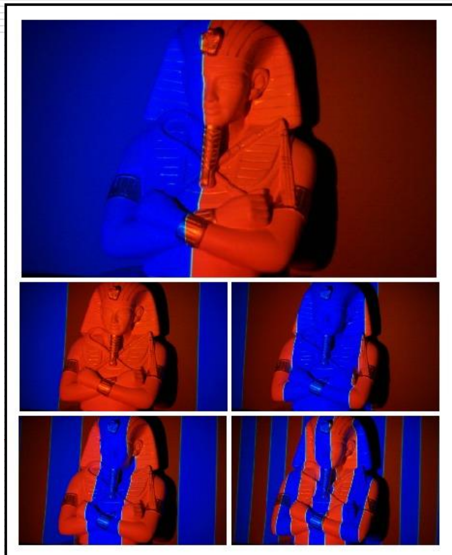
Cons:
- Fixed working distance
- Slooooow
- Need parameter tweaking
- Does not work well on some materials (dark & shiny)

Accuracy: 0.2-0.5 mm
Cost: 2k Euro



Structured Light

- The principle is still **triangulation**, but different patterns are projected on the object. Can be more precise than laser-line triangulation, and more resilient to some material-related problems, but require additional hardware and calibration
- Different companies are offering software able to control a camera and a projector. There are also free/open projects which do so...
- Many ready-to-use products on the market



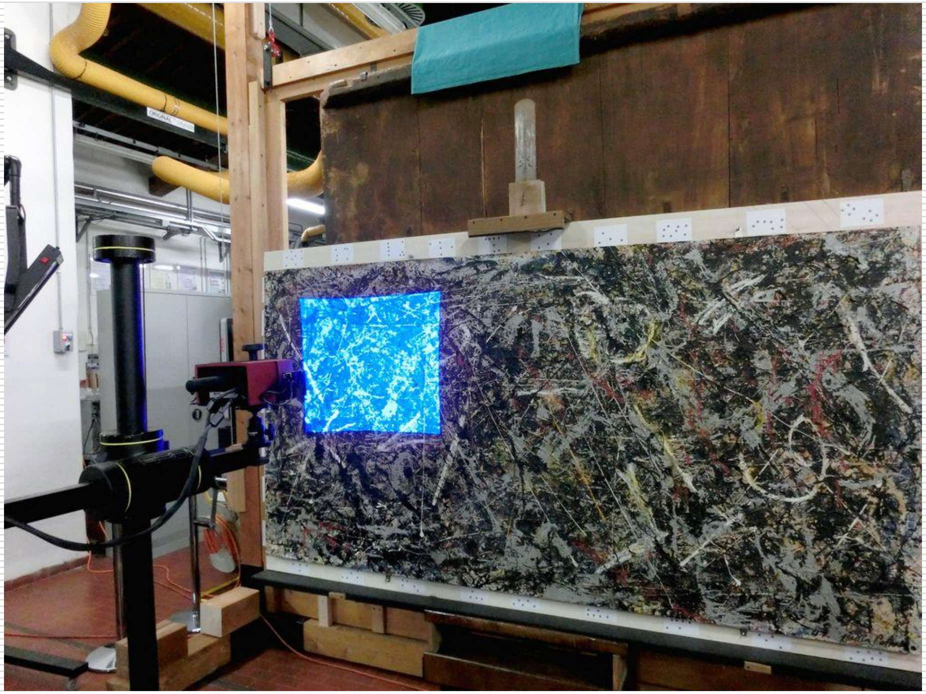
Breuckmann GmBh

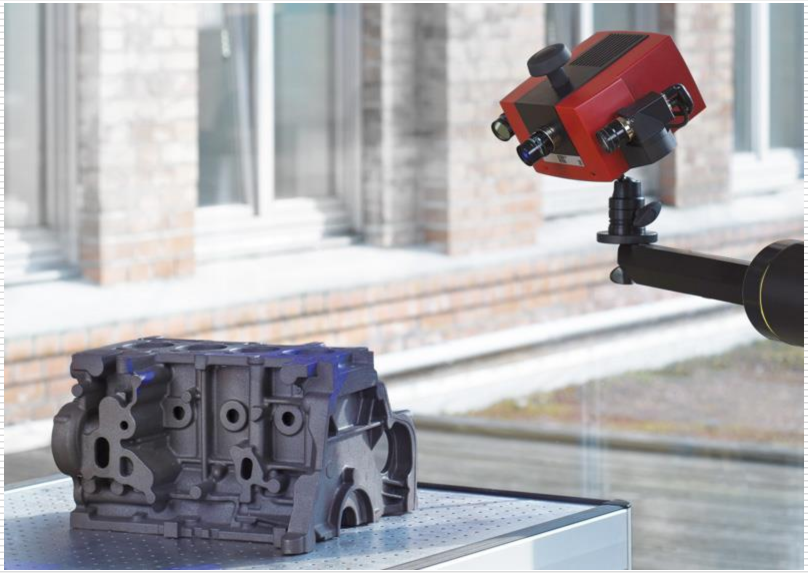
Industrial sensor, designed for optical metrology

Accuracy: 0.1 mm (or less)
Cost: 70-80k Euro

GOM

Industrial sensor, designed for optical metrology

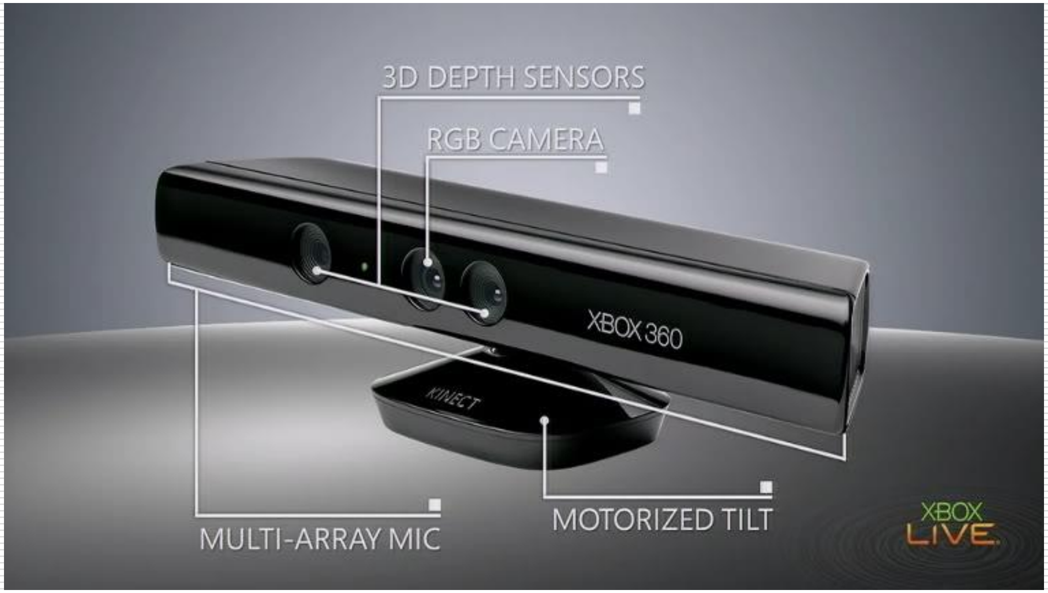




Accuracy: 0.1 mm (or less)
Cost: 70-80k Euro

Microsoft KINECT (old version)

- It is basically a very fast (30fps) structuered light scanner. Resolution is not great, very low precision.
- However, its cost and performances have shaken the community of 3D hobbysts but also of professionals



Accuracy: 2-5 mm
Cost: 200 Euro

Microsoft KINECT

It is possible (in theory) to use the Kinect to do a 3D scanning, however:

- The kinect has been built for speed, not precision: you need a stable position of both the device and the subject. You may need to get more than a shot from the same position and combine it to reduce noise
- The depth information is compressed, especially in the far area: the subject should stay as close as possible to the device

A home-made one: David Laser Scanner

- A DIY scanner: you need a webcam and a laser line (plus a couple printed target images).
- Has a simple calibration procedure and easy-to-use scanning process. But beware! to obtain good results you will need a carful setup and a steady hand...
- Quite versatile: can work at different scales (with larger/ smaller targets), setup gives some freedom of placement of the components.

Accuracy: 1 mm ?
Cost: (nearly) free!

David Laser Scanner

- Free version output a lower resolution meshes, but still good enough for home-made projects... Pay version has higher resolution, more options and implement the complete processing pipeline (even if MeshLab still works better :)).
- In the latest version, is also supported the use of a digital projector (structured light).

Hand-held 3D scanners

These scanners are a bit less accurate than metrology-oriented devices, but they are easy to handle and quite fast.

Accuracy: varies a lot
Cost: varies a lot

Hand-held 3D scanners

They use:

- Time of flight camera (more info later)
- Triangulation
- Phase shift (more info later)
- Stereo
- A combination of the above methods

This market segment is expanding... There is a progressive separation of the market between high-end metrology devices and this kind of "quick and easy" scanners...

Artec scanners

Quite diffused in CH, the maker community, and industry.

"Relatively" cheap, fast and versatile.

Ideal for no-so-large unmovable objects

They also capture color

Accuracy: 0.5-0.1 mm

Cost: 15-20k Euro

Kinect-derived

Use an updated/re-engeneered version of the Kinect sensor.

Very cheap and extremely portable!

Human-size to room-size

Accuracy: 1-2 mm

Cost: 500-?k Euro

What about larger Objects ?

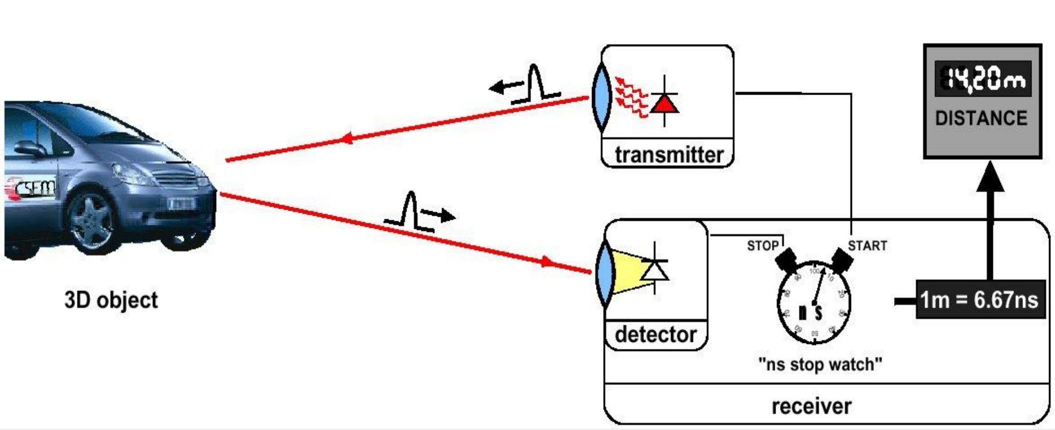
This is a very common question... The answer is, you do need a different instrument

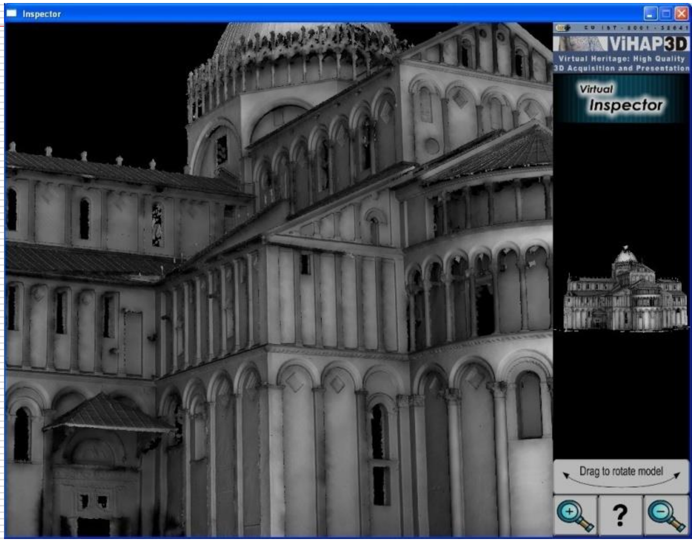
Triangulation cannot work on very large objects, it would require an extremely large baseline...

Always remaining in the kingdom of light signals and optical properties, a different strategy is used

These scanners are often indicated as TERRESTRIAL LASER SCANNERS...

Time of Flight (TOF)





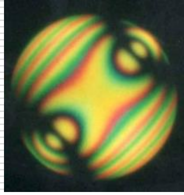
The distance of sampled point is obtained by measuring the time between the laser impulse and the sensor read-back, divided by (two times) the speed of light…

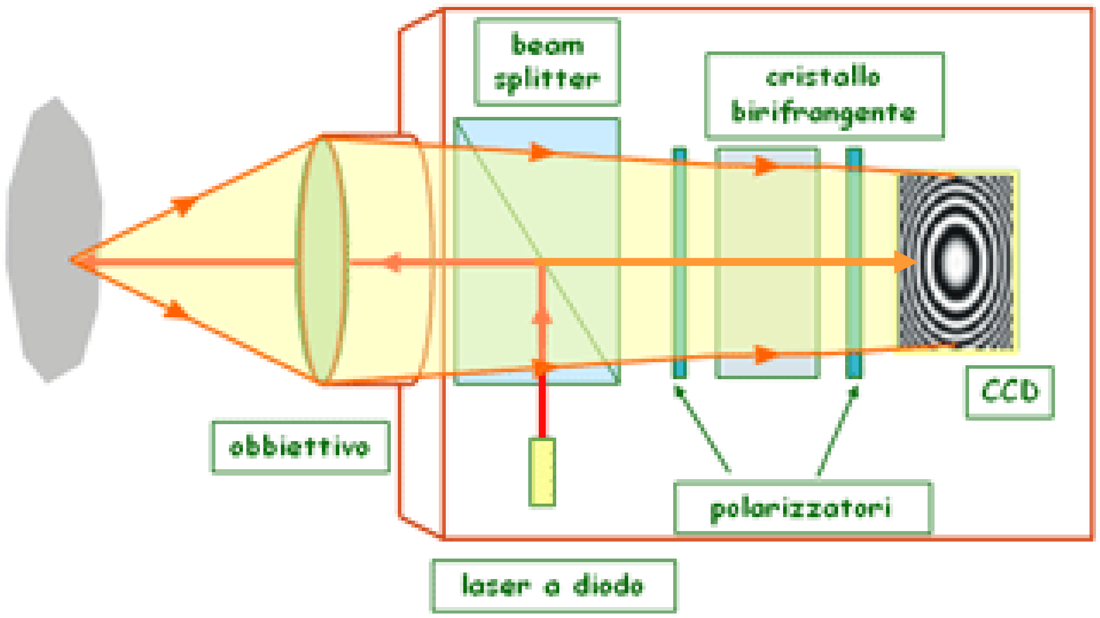
The measurements is repeated on a regular grid on the object surface

WARNING: working with the *speed of light* reduce the measurement precision…

Accuracy: 5-10 mm
Cost: 50-100k Euro

Phase interference



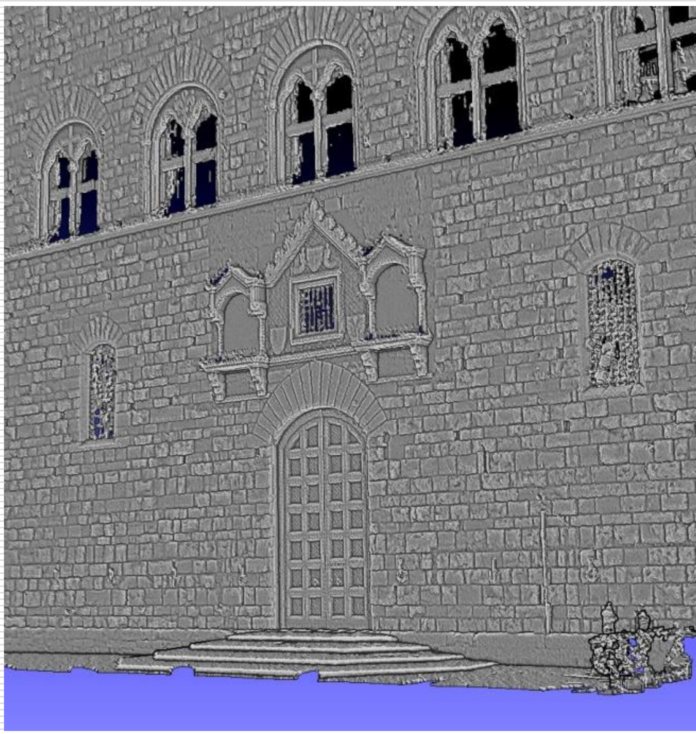


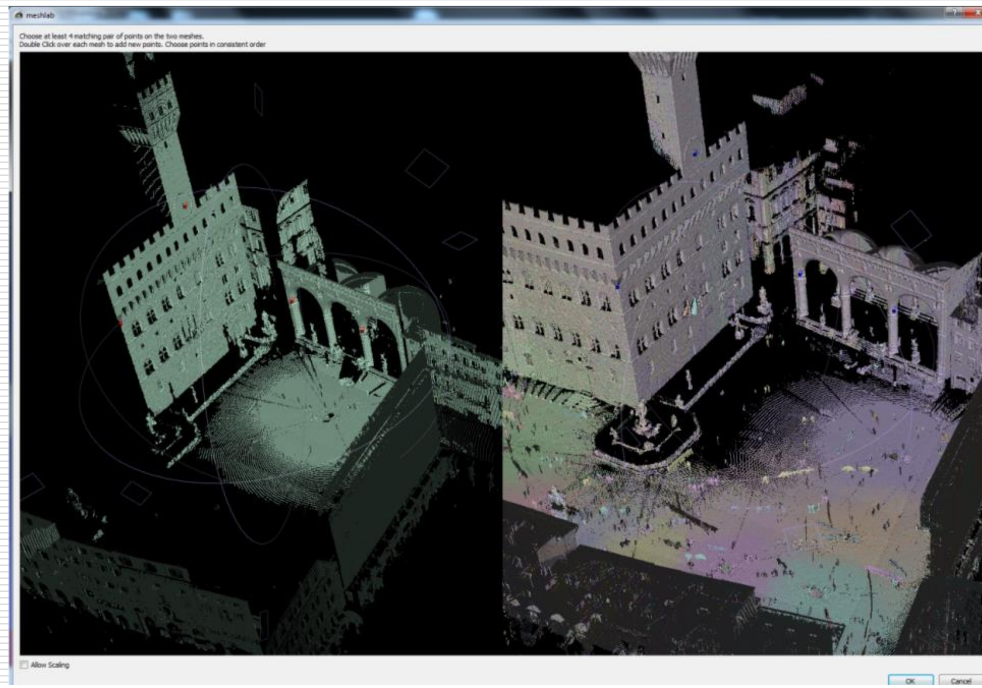
The direct and the reflected beam arrive on the crystal, frequencies are no longer aligned, producing interference… interference bands are used to determine the distance of the sample

The same principle is used on two different scales:
CONOSCOPY: coins, paintings, small relief
INTERFERENCE TOF: buildings
actually, three: interference cameras for human-size objects, using fast, synchronized “flashes”

Time of Flight + interference

- The use of interference means more precision and a faster acquisition
- May reduce the working range.
- Nowadays, this is the most used family in CH





Accuracy: 1-2 mm

Cost: 30-80k Euro

Big Names

- ***Leica*** (Cyrax): most diffused, produces all possible tools for survey
- **FARO**: affordable and most portable, also produces small-scale 3D scanners
- **RIEGL**: long range scanners, and inertial platforms
- **Z+F**: produces sensor hardware, sometimes re-branded by other companies
- **TOPCON**: extremely popular in US for engineering and construction works

LIDAR / SLR

Elevation data measured by satellites. But not only geometry…

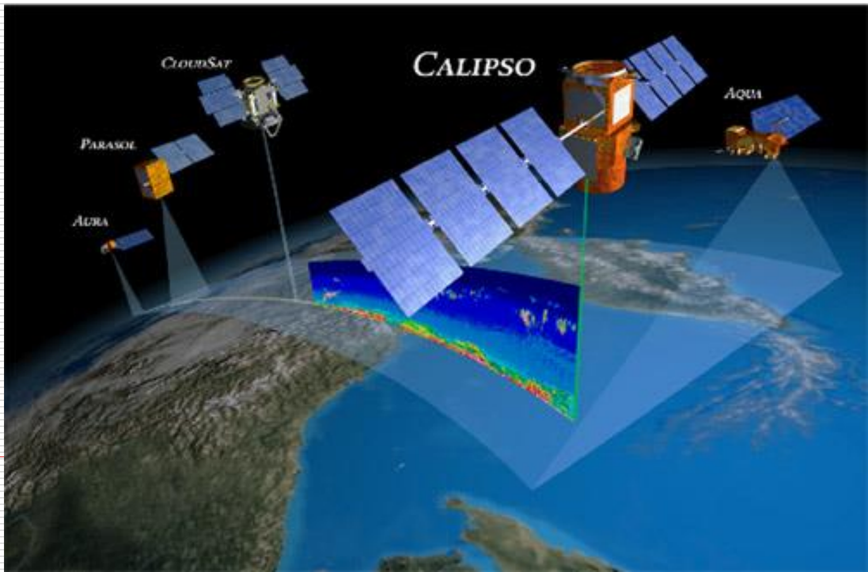
Used in combination with analysis of multiple returning signals, can "see" through vegetation

Using different frequencies and analyzing the returned signal, it is possible to distinguish the nature (building, road, water, cultures …) of the probed area.

Average error on distance: less than a meter

SLR
satellite laser ranging
LIDAR
light detection and ranging

Accuracy: < 1m
Cost: hahaha...



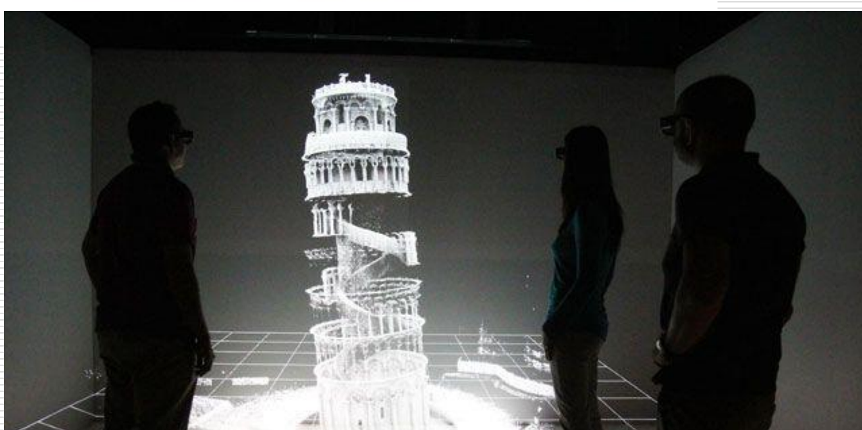
Microsoft KINECT v2

- New version, much better capabilities... Uses a Time of Flight camera. Resolution is better, as also accuracy.
- The kind of noise is different, some of the software tools for kinect V1 do not work with the new version

A set of tools to exploit this new performances is still missing ☹

Large areas/low cost?

An interesting solution is the Zebedee scanner: a line scanner on top of a spring. You just walk and acquire…
Accuracy in the order of a couple of cms, but not bad for big areas.



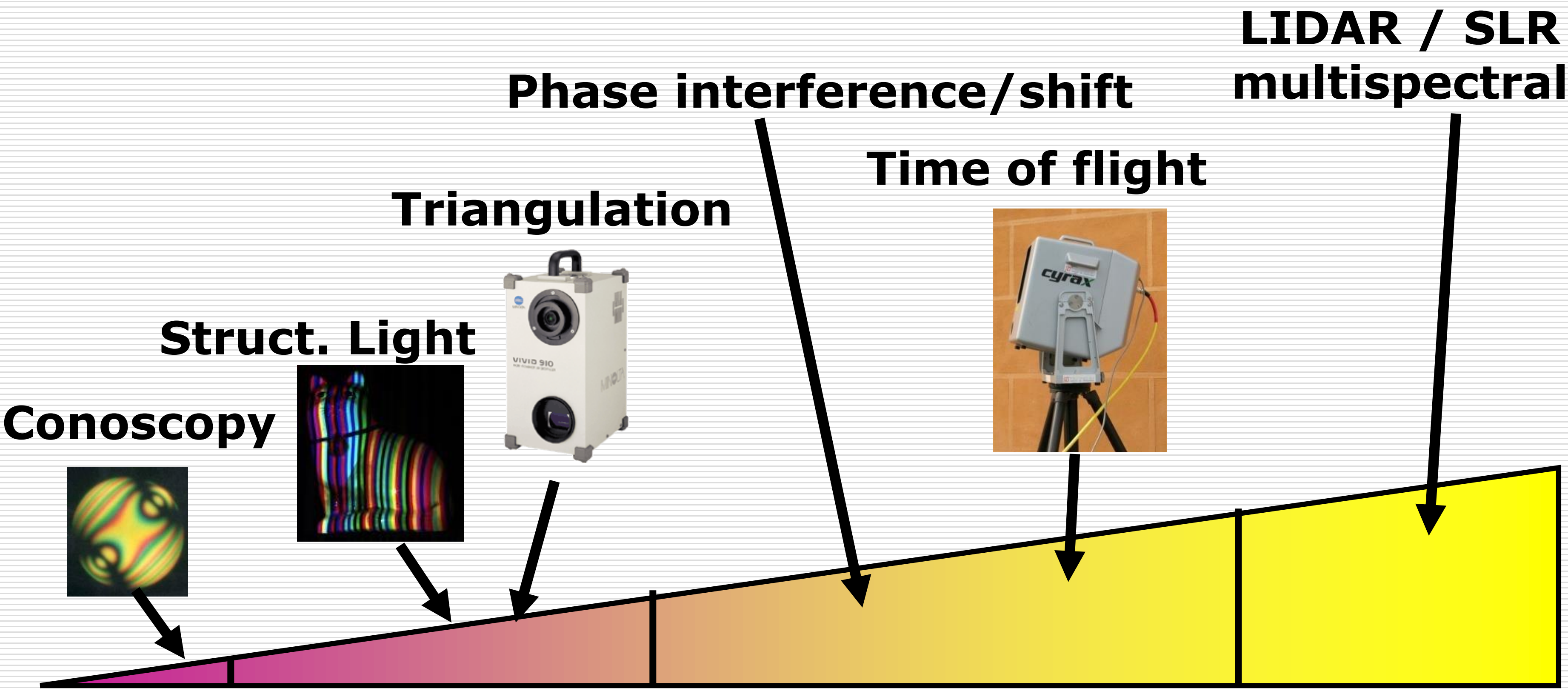
Accuracy: 2-3 cm
Cost: 15k Euro (+ processing)

3D scanning devices

Sensor is no longer the main problem...

The gamut of measurable object is increasing, in terms of both size and material

New hardware is made available as we speak...



Only points

Regardless of the technology, 3D scanners only measure the spatial position of POINTS.
All that is returned from a single "shot" is just a series of points in the 3D space.

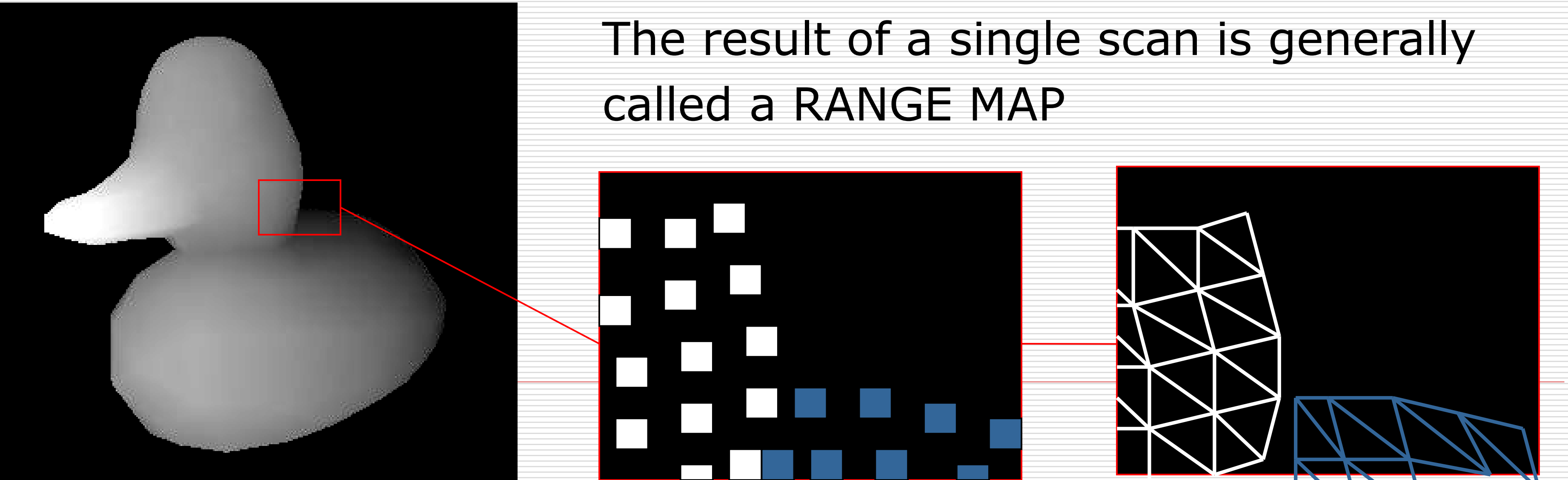
The characteristics of the points generated by the scanner do depends from the kind of scanner used.

Range map

Almost all optical scanners uses a **camera** as input device.
What is recovered after a single shot is a depth value for each pixel in its sensor which is converted in a 3D point.

So, from the point of view of the scanner, all the 3D points are on a REGULAR GRID, that is promptly triangulated using this intrinsic regularity.
This is possible (without introducing much error) because of the limited Z-span.

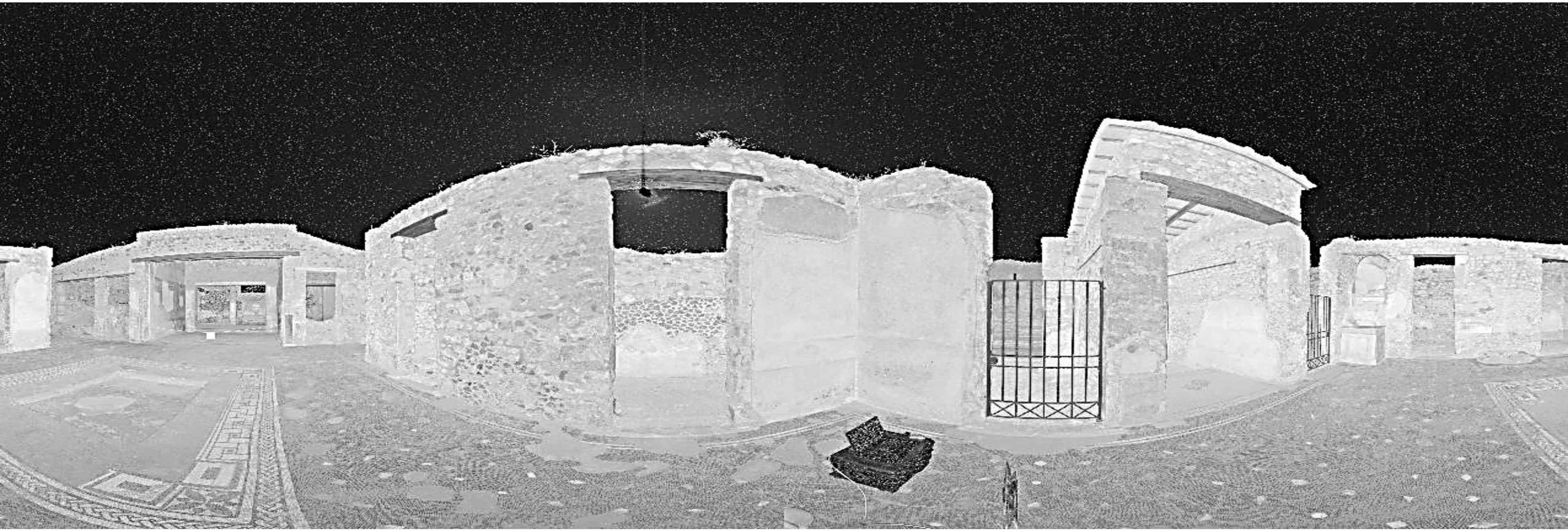
The result of a single scan is generally called a RANGE MAP



Polar Range map

Terrestrial laser scanners measure **one point at a time**. This distance measurement is iterated rotating along two axis. Each scan, thus, creates a polar grid.

There is still a regular grid, but as the Z-span is too large, it is generally not advisable to triangulate them. TLS scans are normally kept and processed as pointclouds.



Aggregated clouds

Some scanners (mostly handhelds) do produce aggregated clouds, where the grid/radial structure is lost.

This is because some processing (alignment, as we will see later) has already been done.

This restricts the kind of filtering, cleaning and processing you may do on the raw data.

There is not much you can do about it, save that to use it as a whole.

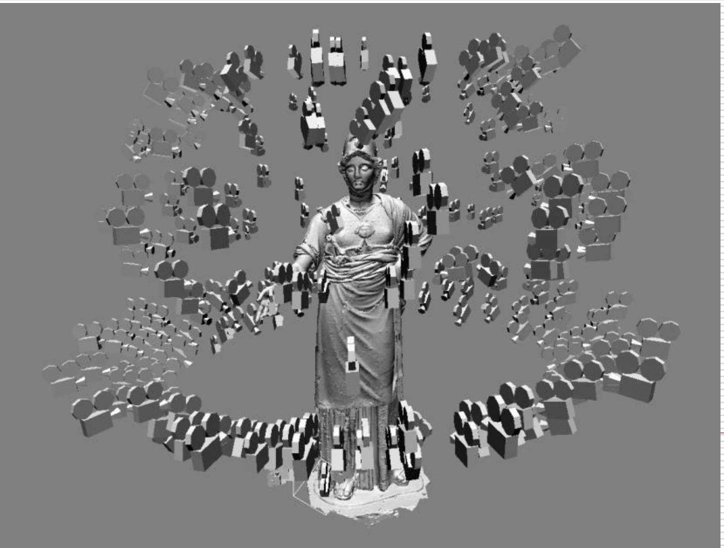
All that remains

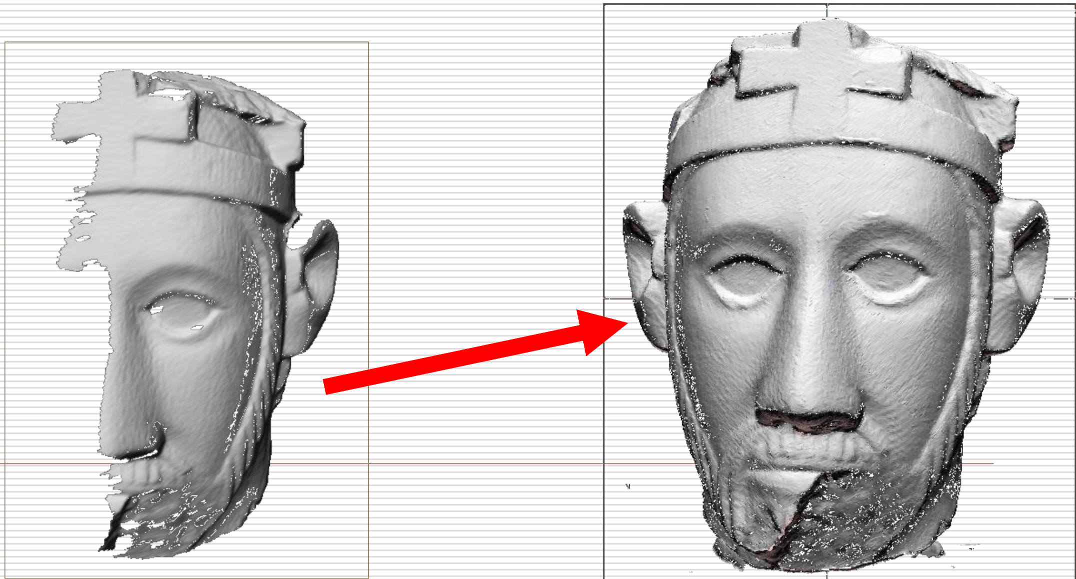
A range map is already a 3D model… but it will be surely incomplete

A single acquisition **IS NOT** enough to reconstruct an entire object

Multiple shots are needed… How many? Which one to choose ?

The scanning is just the first step to obtain a complete model





3D scanning technology: limitations

3D scanners can cover a variety of objects, but there are still some limitations. Some of them can be overcome, others are intrinsic:

- Visibility (direct, cone of visibility)
- Color (black, pure color)
- Material (reflective, transparent and semi-transparent, peculiar BRDFs)
- Acquisition environment (temperature, illumination, crowded places)
- Size vs. Single map acquired (accumulation of alignment error)
- Non-rigid stuff

The «Error»

Everyone asks “how precise is this scanner / 3D model?”. But this is a very tricky question…

Scanner data sheets are laboratory condition, determined with metrology tests. They are significant as the tech specs of your car (i.e. not that much)

On-the-field conditions do affect the data quite a lot, so do the material of the object, so do the scanner distance/angle. So, it is not even possible to give a single number for the accuracy of a single shot of the scanner, as the value changes point by point.

X-Y error is different from Z error:

- X-Y position is determined by the scanning grid (low error)
- Z (depth) is calculated, and here is most of the error

The «Error»

It has been proven error in a single scan is not "white noise", but still, it can be lessened by redundancy.

There are systematic and recurring errors, sometimes local (specular highlights, black-to-white), sometimes global (vibrations, moiré patterns).

Determination of the error is often a matter of "thumbing it"

Error is bound by the greatest of:

- Resolution (how far are two measured points)
  - Actually, should be half of the resolution for the sampling theorem
- Scanner sampling error (at leas the value in the data sheets, but normally higher)